



TUFF COAT

UT-95 Metal Primer

- **Exceptionally easy component primer**
- **Soap and water clean-up**
- **Chemical and UV resistant**
- **Use under non-submersible and submersible Tuff Coat**

AVAILABLE IN WHITE

Note: Color differences may occur between actual color chips shown.

FAST DRYING WATER-BASED METAL PRIMER

Tuff Coat UT-95 Metal Primer is a fast drying, single-component, water-based, corrosion inhibiting primer that's designed for use on interior and exterior metal applications that is compatible with Tuff Coat rubberized non-skid coatings. The product chemically etches for a tighter bond on clean, bare steel or aluminum surfaces.

TECHNICAL INFORMATION

VEHICLE TYPE: Acrylic

FINISH: Matte

COLOR: White

COMPONENTS: 1

SOLIDS BY WEIGHT: 58%

SOLIDS BY VOLUME: 48%

COVERAGE: 200 ft²/gal.

VOC: 35 g/L (as supplied)

FLASH POINT: 200° F

PACKAGED: Quarts and gallons

THINNER: DO NOT THIN

APPLICATION METHOD: Roller or spray

MAXIMUM ROLLER THICKNESS: 3/8" roller

NUMBER OF COATS: 1

WET FILM THICKNESS PER COAT: 6 mils

DRY FILM THICKNESS PER COAT: 4 mils

APPLICATION TEMP: 45°F Min / 95°F Max

DRY TIME: Minimum time in hours (50% RH)

	TO TOUCH	TO RECOAT	MAX RECOAT
90°F	1/2	1	24
70°F	1	1-2	48
50°F	2	2-4	96



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MIXING:

Due to the solid's in this product, there will be settling that occurs in the can. Stir or shake contents thoroughly to remix any settled material. While applying the product, make sure to mix the product remaining in the cans to ensure proper suspension.

APPLICATION INFORMATION: Stir thoroughly before use. Tuff Coat UT-95 Metal Primer may be applied by roller or spray. Applying more than 1 coat applying excessively heavy films will lead to insufficient through-drying of the paint and will yield soft paint films. Do not apply Tuff Coat UT-95 Metal Primer on extremely humid days 75% RH at the work site or when rain is threatening. Do not apply in the late afternoon when working outdoors as the wet film may be adversely affected by dew. When working in cooler temperatures be sure the air and surface temperatures will remain at or above 45°F for at least 8 hours after application and the surface temperature will remain 5°F above the dew point during the application.

SURFACE PREPARATION: Coating performance, in general, is proportional to the degree of surface preparation. Follow recommendations carefully, avoiding shortcuts. Inadequate preparation of surfaces will virtually assure inadequate coating performance. Prep all areas to be painted well with Tuff Coat UT-15 Cleaner & Degreaser. Surface must be free of dirt, loose paint, rust, oil, mildew, grease, wax, soap and any other foreign matter.

METALS: Sand surface with 80 grit sandpaper, then solvent clean with thinner to remove residue. Apply a coat of Tuff Coat UT-95 Metal Primer following overcoat instructions, apply 2 coats of Tuff Coat.
