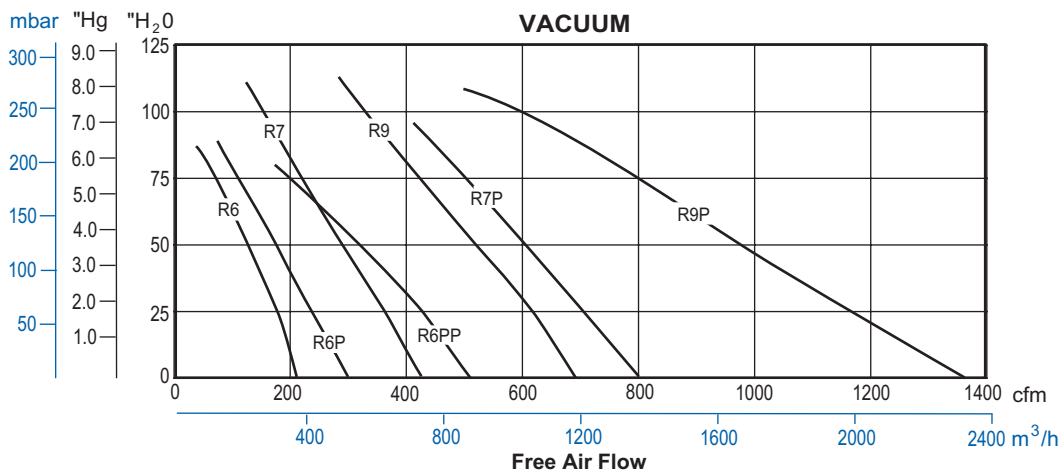
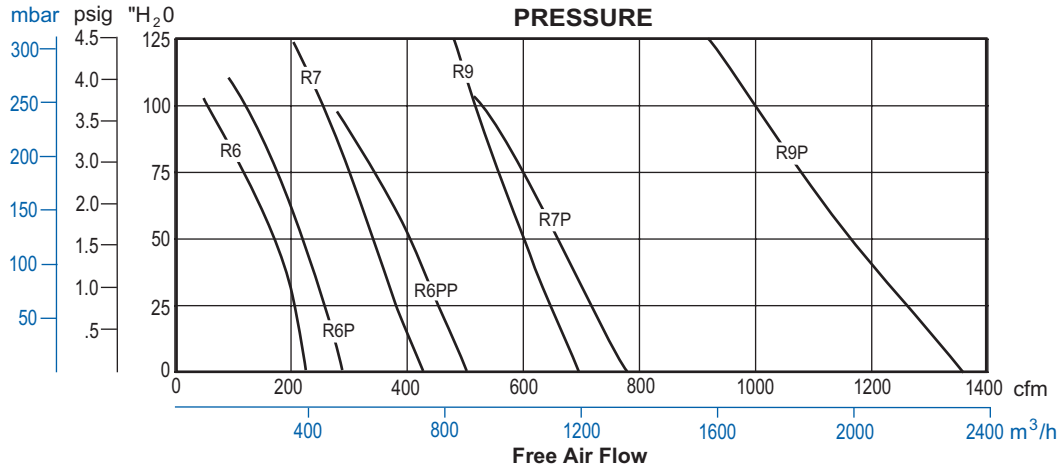




## Performance Curves - Mid Range for Pressure/Vacuum

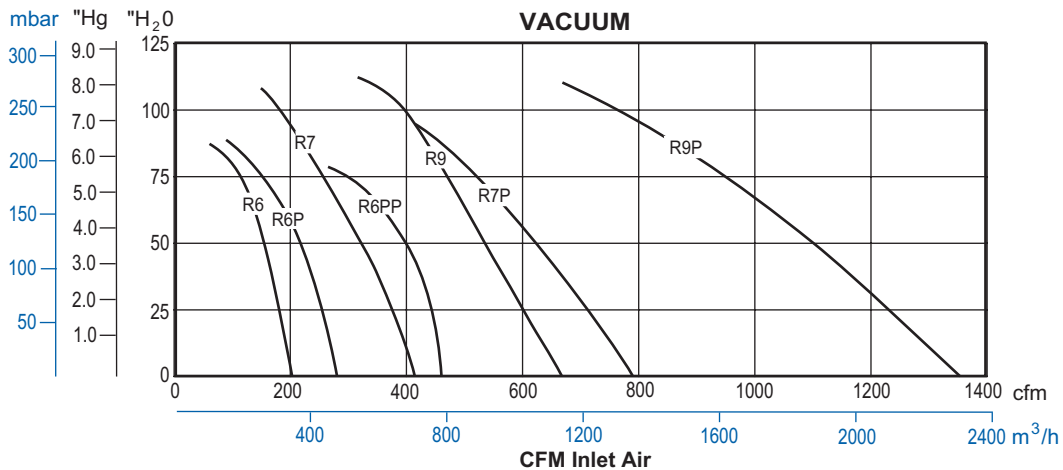
Motor mounted series R6, R6P, R6PP, R7, R7P, R9, R9P

Performance at 60 Hz



Gast advertises blower performance in Free Air Flow, or air subjected to only atmospheric pressure. (See above curves)

Some blower manufacturers advertise vacuum performance in CFM Inlet Air - measurement of the suction of air at a specific temperature at the inlet port and a specific discharge pressure at the exhaust port, which can be perceived as enhanced performance over Free Air Flow rated blowers. Therefore, we are also providing the following vacuum performance for Gast blowers in CFM Inlet Air for comparison to other blower manufacturer's advertising.





## R6P SERIES

MODELS R6P335A, R6P350A, R6P350B, R6P355A

MAXIMUM PRESSURE, VACUUM AND AIR FLOW VARIES FOR THE R6P SERIES, DEPENDING ON THE MODEL(S). REFERENCE THE CHART FOR THE SPECIFIC MODEL PERFORMANCE

### PRODUCT FEATURES

- Rugged construction, low maintenance
- Oilless operation
- UL and CSA approved TEFC motors with permanently sealed ball bearings
- Aluminum cover, impeller and housing
- Inlet and outlet have internal muffling

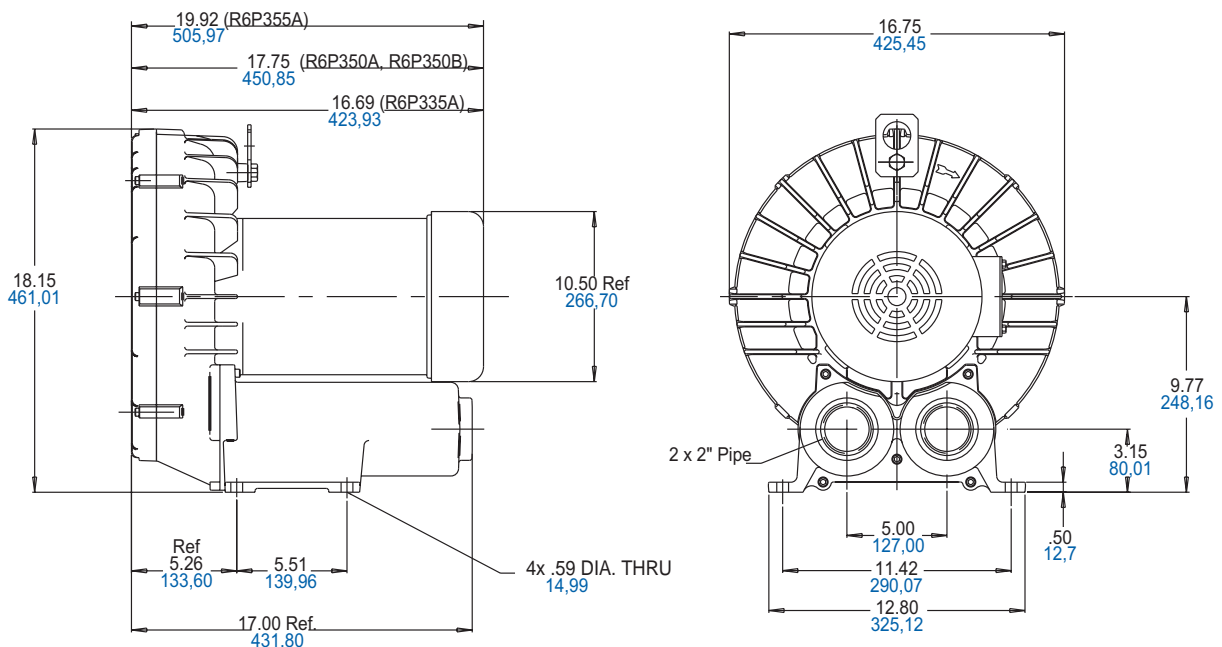
### RECOMMENDED ACCESSORIES

- Pressure gauge AE133
- Inlet filter AJ126F (pressure)
- Vacuum gauge AE134
- Inline filter AJ151G (vacuum)
- Muffler AJ121F
- Relief valve AG258
- Liquid separator RMS300 (vacuum)

MODELS	Maximum Pressure ("H <sub>2</sub> O)		Maximum Vacuum ("H <sub>2</sub> O)		Maximum Air Flow (CFM)	
	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz
R6P335A	30	50	35	60	265	230
R6P350A R6P350B	60	70	70	70	290	245
R6P355A	110	85	90	70	265	225

## Product Dimensions (in. mm)

Note: Unit must be mounted horizontally, foot pad down



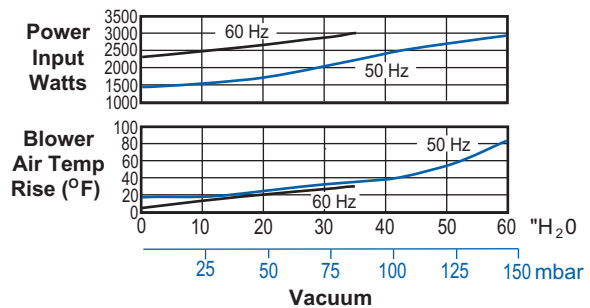
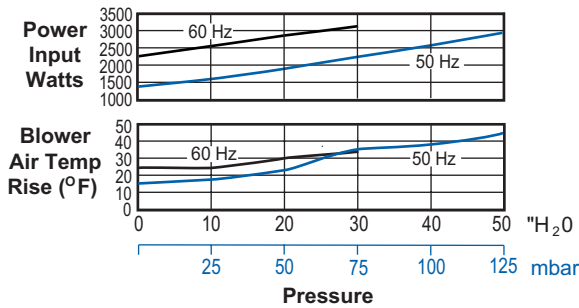
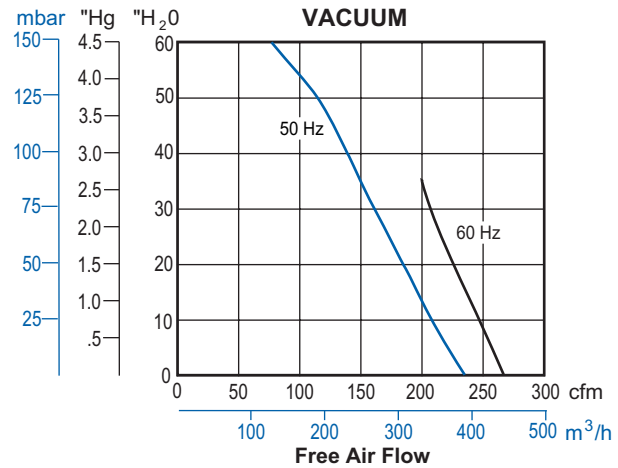
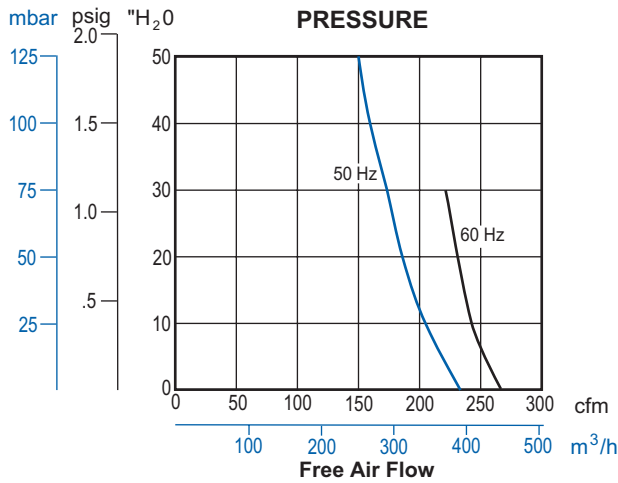


**Product Specifications**

MODEL NUMBER		R6P335A	R6P350A	R6P350B	R6P355A
Motor Enclosure		TEFC	TEFC	TEFC	TEFC
HP/kW	60 Hz	3.5/2,6	5.0/3,7	5.0/3,7	5.5/4,1
	50 Hz	2.5/1,9	4.8/3,6	-	5.0/3,7
Voltage	60 Hz	208-230/460-3	208-230/460-3	575-3	208-230/460-3
	50 Hz	190-220/380-415-3	190-220/380-415-3	-	190-220/380-415-3
Amps	60 Hz	9.7-8.8/4.4	13.0-12.0/6.0	4.8	19.5-18.2/9.1
	50 Hz	8-8/4-3.9	14.4-13.4/7.2-6.8	-	14.2-13.4/7.1
Starting Amps	60 Hz	50 @ 460V	125 @ 230V	35 @ 575V	83 @ 460V
	50 Hz	40.5 @ 380V	57 @ 380V	-	72 @ 380V
Insulation Class		F	F	F	F
Recommended NEMA Starter Size		1/0	1/0	0	1/0
Net Weight (lbs/kg)		150/68	176/80	176/80	215/98

**Product Performance**

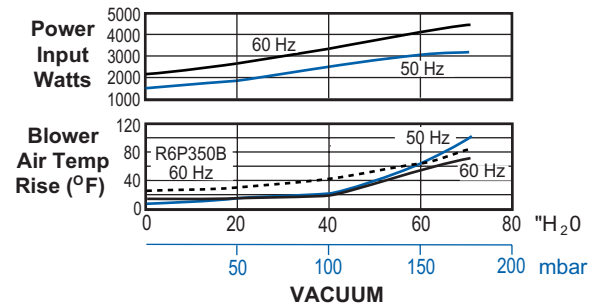
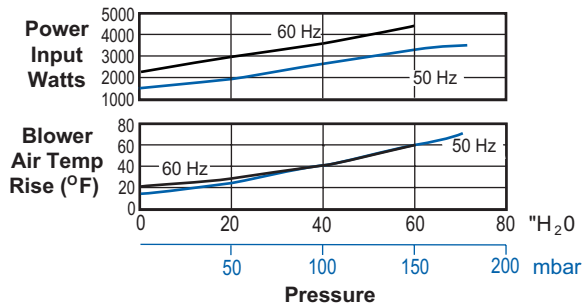
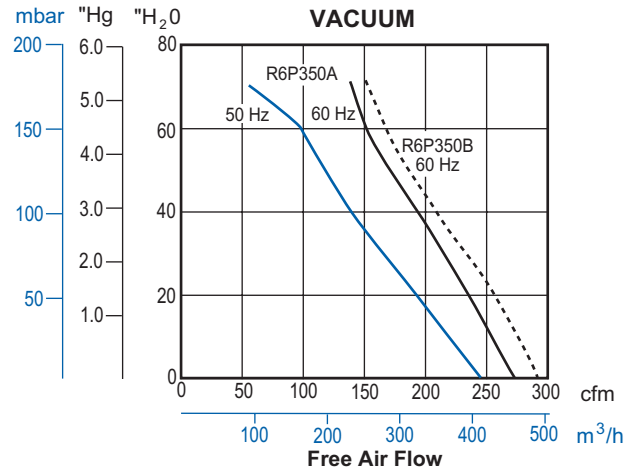
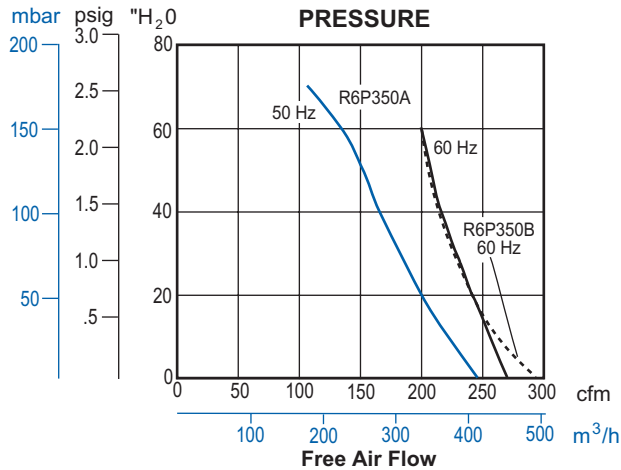
**Model R6P335A**





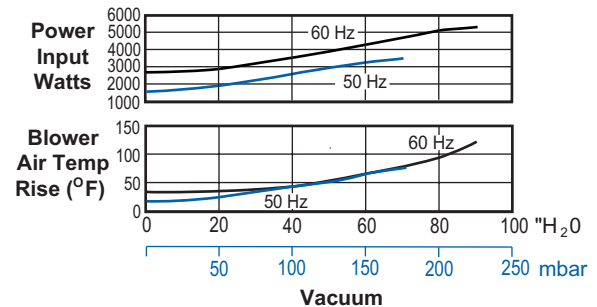
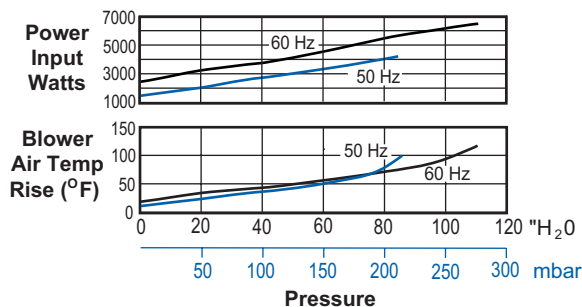
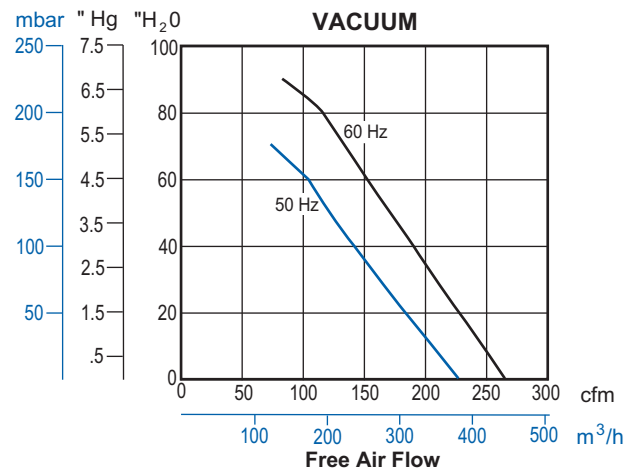
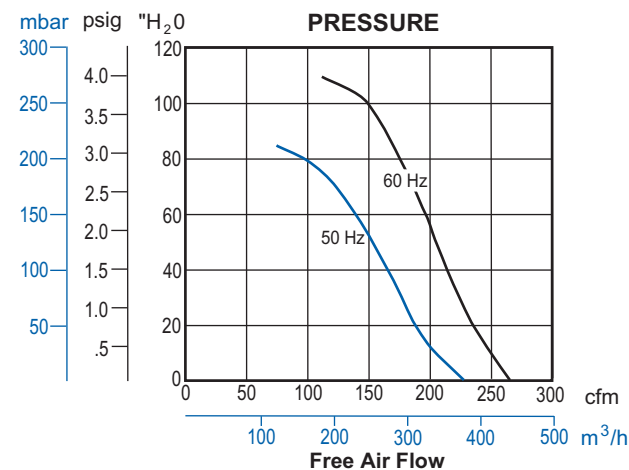
## Product Performance

Models R6P350A, R6P350B



## Product Performance

Model R6P355A





- Q. What happens to the noise when I locate two blowers close together?
- A. If the blowers are of the same design they produce sound frequencies that are close together. These may cause a “beating” change in volume of the blower noise. This is because the units are not synchronized. If two small blowers are needed this change in volume can be reduced by moving them further apart. With larger blowers a dual blower with two blowers on one motor will solve this problem.
- Q. What causes the noise relief valves make?
- A. Air rush through the valve.
- Q. How do I control relief valve or bleed off valve noise?
- A. Attach AJ121 series silencer on the port of the relief valve that is open to atmosphere.
- Contact Gast at 616-926-6171 or [www.gastmfg.com](http://www.gastmfg.com) with any further questions you may have on reducing blower noise in your application.

### Noise Reduction and Absorption Coefficients for Common and Specialty Noise Reduction Materials

	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	NRC
Brick, unglazed	.03	.03	.03	.04	.05	.07	.04
Carpet							
1/4 in pile height	.05	.10	.15	.30	.50	.55	.26
Fabric							
Heavy Velour							
18 oz per sq. yd							
draped to 1/2 area	.14	.35	.55	.72	.70	.65	.62
Hardwood							
Plywood Paneling							
1/4 in thick							
wood frame	.58	.22	.07	.04	.03	.07	.09
Tecnifoam*							
TFP4							
Pyramid shape	.39	.60	1.21	1.14	1.16	1.13	1.05
Tecnifoam*							
TFW4000							
Anaechoic							
Wedge shape	.64	1.10	1.34	1.23	1.24	1.21	1.25

Source: Mechanical Engineering Reference Manual

\*TFP4 and TFW4000 are products of Tecnifoam, Inc., 7145 Boone Avenue North, Minneapolis, MN., 55428

## Blower Sound Levels of Gast Blowers

Data is highest sound level out of 4 places around the blower at 1 meter.

Data represents average of several units run at nominal voltage.

Lowest to highest maximum dba level throughout performance range is shown.

Readings at other than the maximum around the blower at 1 meter may be from 2 to 10 dba less than data shown.

Readings taken in a laboratory sound room that does not reflect much noise.

Note: For comparison purposes, some blower manufacturers show sound data from 1–1/2 meters instead of from 1 meter; also, some blower manufacturers show an “average” sound level across performance instead of the full range between minimum and maximum sound levels; either of these methods will provide different and usually lower sound levels compared to Gast’s sound level method.

60Hz	dBa at Pressure	50Hz	dBa at Pressure
R1	59-67	R1	59-64
R2	66	R2	61-63
R3	67-70	R3	63-68
R4	69-73	R4	64-69
R4P	69-75	R4P	64-71
R5	73-77	R5	71-77
R6	73-79	R6	70-79
R6P	82-83	R6P	77-80
R6PP	77-79	R6PP	73-76
R6PS	76-77	R6PS	72-75
R7	82-84	R7	77-79
R7P	77-80	R7P	74-79
R7S	75-77	R7S	72-76
R9	82-85	R9	78-85
R9P	81-88	R9P	79-86
R9S	79-81	R9S	77-81
R4H	80-82	R4H	75-81
R4M	82-83	R4M	78-79
R7H	83	R7H	79-81

60Hz	dBa at Vacuum	50Hz	dBa at Vacuum
R1	58-63	R1	54-60
R2	67	R2	63-64
R3	67-71	R3	64-69
R4	70-72	R4	66-70
R4P	73-74	R4P	68-71
R5	75-76	R5	71-73
R6	78-80	R6	74-77
R6P	81-85	R6P	79-81
R6PP	81-83	R6PP	78-79
R6PS	79-81	R6PS	76-77
R7	85-87	R7	79-84
R7P	84-86	R7P	80-83
R7S	82-83	R7S	78-80
R9	85-90	R9	83-84
R9P	88-90	R9P	84-87
R9S	87-88	R9S	83-86
R4H	82-89	R4H	79-88
R4M	85-89	R4M	80-85
R7H	82-91	R7H	80-90